

Activity Coefficients in Multicomponent Systems

GEORGE MARTIN BROWN

Northwestern University, Evanston, Illinois

HARRY M. SMILEY

Union Carbide Olefins Company, South Charleston, West Virginia

Equations for excess free energy and activity coefficients of binary, ternary, and quaternary liquid systems have been presented by several authors (1 to 7). These include the van Laar and Margules equations for binary systems extending to the five-suffix terms and for ternary systems extending to the four-suffix terms (6). An extension of the four-suffix Margules equation to quaternary systems has also been made (3, 4), and a generalization of this equation to multicomponent systems is given here.

The general expansion of the Margules equation to include two-, three-, and four-suffix terms and applied to a system containing n components results in

$$\frac{\Delta G^{xs}}{RT} = \sum_{j=1}^n \sum_{i=1}^n x_i x_j a_{ij} + \sum_{k=1}^n \sum_{j=1}^n \sum_{i=1}^n x_i x_j x_k a_{ijk} + \sum_{l=1}^n \sum_{k=1}^n \sum_{j=1}^n \sum_{i=1}^n x_i x_j x_k x_l a_{ijkl} \quad (1)$$

which is simplified to

$$\begin{aligned} \frac{\Delta G^{xs}}{RT} = & \sum_{j>i}^n \sum_{i=1}^{n-1} x_i x_j (A_{ji} x_i + A_{ij} x_j - D_{ij} x_i x_j) \\ & + \sum_{k>j}^n \sum_{j>i}^{n-1} \sum_{i=1}^{n-2} x_i x_j x_k (A_{ijk} - C_{ijk} x_i - C_{ijjk} x_j - C_{ijkk} x_k) \\ & + \sum_{l>k}^n \sum_{k>j}^{n-1} \sum_{j>i}^{n-2} \sum_{i=1}^{n-3} x_i x_j x_k x_l (E_{ijkl} - C_{ijkl}) \quad (2) \end{aligned}$$

where

$$A_{ij} = 2a_{ij} + 3a_{iij} + 4a_{ijjj} \quad (\neq A_{ji})$$

$$D_{ij} = 4a_{iij} + 4a_{ijjj} - 6a_{ijjj} \quad (= D_{ji})$$

$$2C_{iijk} = \sum_{\substack{n=i,j,k \\ \neq m}} \sum_{m=i,j,k} (3a_{mmn} + 4a_{mmmn}) - 12a_{ijk} + 8a_{iij} + 8a_{iik} - 24a_{iijk}$$

$$\begin{aligned} E_{ijkl} = & 1/3 \sum_{\substack{n=i,j,k,l \\ n \neq m}} \sum_{m=i,j,k,l} 8a_{mmnn} \\ & - \sum_{\substack{p=i,j,k,l \\ \neq n,m \\ > n}} \sum_{\substack{n=i,j,k,l \\ \neq m}} \sum_{m=i,j,k,l} 4a_{mmnp} + 24a_{ijkl} \end{aligned}$$

$$2A_{ijk} = A_{ij} + A_{ji} + A_{ik} + A_{ki} + A_{jk} + A_{kj}$$

and

$$3C_{ijkl} = \sum_{\substack{p=i,j,k,l \\ \neq m,n \\ > n}} \sum_{\substack{n=i,j,k \\ \neq m}} \sum_{m=i,j,k,l} C_{mmnp}$$

In Equation (2) all of the coefficients (except the A_{ij}) are unchanged when the order of subscripts is changed. This symmetry results in equations for activity coefficients which are more convenient (3, 7).

Equations for activity coefficients can be obtained by differentiating Equation (2):

$$\ln \gamma_i = \frac{\partial}{\partial n_i} \left[\frac{(\sum n_i) \Delta G^{xs}}{RT} \right]_{T,P,n_j}$$

$$\begin{aligned} \ln \gamma_i = & \sum_{j=1}^n x_j^2 [A_{ij} + 2x_i (A_{ji} - A_{ij} - D_{ij}) + 3x_i^2 D_{ij}] \\ & + \sum_{k>j}^n \sum_{j=1}^{n-1} \sum_{i=1}^{n-2} x_j x_k [(1 - 2x_i) A_{ijk} + 2x_i (A_{ji} + A_{ki}) \\ & - 2x_j A_{kj} - 2x_k A_{jk} + 3x_j x_k D_{jk} - x_i (2 - 3x_i) \\ & C_{iijk} - (1 - 3x_i) (x_j C_{ijjk} + x_k C_{ijkk})] \\ & - \sum_{l>k}^n \sum_{k>j}^{n-1} \sum_{j=1}^{n-2} x_j x_k x_l [2A_{jkl} - 3x_j C_{jjkl} - 3x_k C_{jjkl} \\ & - 3x_l C_{jkl} + C_{ijkl} - E_{ijkl}] \\ & + 3 \sum_{m>l}^n \sum_{l>k}^{n-1} \sum_{k>j}^{n-2} \sum_{j=1}^{n-3} x_j x_k x_l x_m (C_{jklm} - E_{jklm}) \quad (3) \end{aligned}$$

An alternate form of Equation (3) eliminates some of the summations which do not include i . This is easier to use in some cases and is given here.

$$\begin{aligned} \ln \gamma_i = & \sum_{j=1}^n x_j (x_j A_{ij} + 2x_i A_{ji} - 2x_i x_j D_{ij}) \\ & + \sum_{k>j}^n \sum_{j=1}^{n-1} \sum_{i=1}^{n-2} x_j x_k (A_{ijk} - 2x_i C_{iijk} - x_j C_{ijjk} - x_k C_{ijkk}) \\ & + \sum_{l>k}^n \sum_{k>j}^{n-1} \sum_{j=1}^{n-2} x_j x_k x_l (E_{ijkl} - C_{ijkl}) \\ & - \sum_{k>j}^n \sum_{j=1}^{n-1} x_j x_k (2x_j A_{kj} + 2x_k A_{jk} - 3x_j x_k D_{jk}) \\ & - \sum_{l>k}^n \sum_{k>j}^{n-1} \sum_{j=1}^{n-2} x_j x_k x_l [2A_{jkl} \\ & - 3(x_j C_{jjkl} + x_k C_{jkl} + x_l C_{jkl})] \\ & - \sum_{m>l}^n \sum_{l>k}^{n-1} \sum_{k>j}^{n-2} \sum_{j=1}^{n-3} x_j x_k x_l x_m 3(E_{jklm} - C_{jklm}) \quad (4) \end{aligned}$$

For a quaternary system this equation is equivalent to and an improvement on Equation (1) presented by Lu and Wang (3). The coefficient E_{ijkl} is here defined to include only four-suffix terms, while the E used by Lu and Wang includes also three-suffix terms. The difference

$(E_{ijkl} - C_{ijkl})$ presented here is equal to the E used by Lu and Wang (3). This has the advantage that in the absence of quaternary data, the corresponding E_{ijkl} may be set to zero to obtain a better approximation than by setting $(E_{ijkl} - C_{ijkl})$ to zero.

NOTATION

a = interaction coefficient
 A = binary two- and three-suffix coefficient
 C = ternary coefficient
 D = binary four-suffix coefficient
 E = quaternary coefficient
 ΔG^{xs} = molar excess Gibbs free energy
 i, j, k, l, m, n, p = index representing components
 n = moles
 P = pressure
 R = gas constant

T = absolute temperature
 x = mole fraction
 γ = activity coefficient

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A Generalized Method for Predicting the Minimum Fluidization Velocity

C. Y. WEN and Y. H. YU

West Virginia University, Morgantown, West Virginia

In a recent article Narsimhan (18) presented a generalized expression for the minimum fluidization velocity by extending the correlation proposed by Leva, Shirai, and Wen (14) into intermediate and turbulent flow regions. Based on a similar approach by employing the fixed-bed pressure drop equation of Ergun (7), an expression for the minimum fluidization velocity quite different from that of Narsimhan has been obtained (23).

It is the purpose of this communication to compare these two correlations and to examine the validity and applicability of each.

The generalized expression given by Narsimhan consists of three equations [Equations (6), (9), and (11) in his communication (18)].

The correlation obtained by Wen and Yu (23) can be represented by

$$(N_{Re})_{mf} = \sqrt{(33.7)^2 + 0.0408 N_{Ga}} - 33.7 \quad (1)$$

For nonspherical particles, the particle diameter d_p is defined as the equivalent diameter of a spherical particle with the same volume. As an approximation, the particle diameter may be calculated from the geometric mean of the two consecutive sieve openings without introducing serious errors (26).

The major differences between the two correlations are the minimum fluidization voidage ϵ_{mf} and the shape factor ϕ_s .

1. Narsimhan considered that for spherical particles, ϵ_{mf} has the value of 0.35 and is independent of the particle diameter, provided that the wall effect can be neglected. From the literature data (16, 20, 24), as well as

from the experimental data of the present investigation (23), ϵ_{mf} for spherical particles can be shown to vary from 0.36 to 0.46. Different average values of ϵ_{mf} have

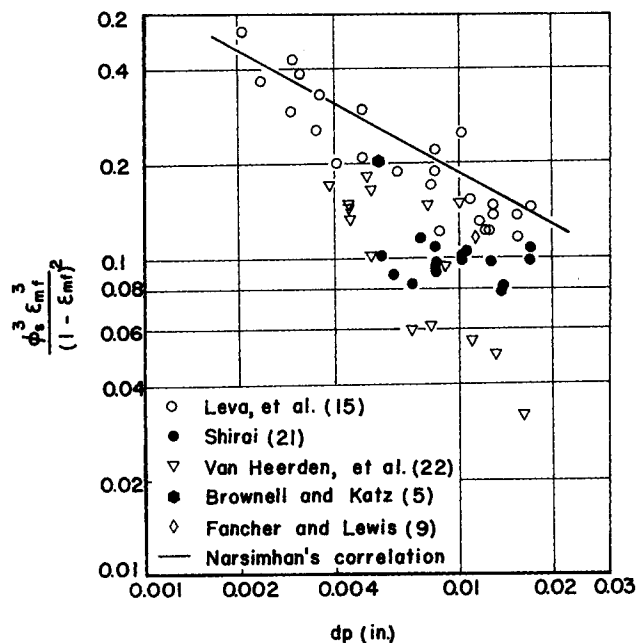


Fig. 1. Correlation of voidage shape factor function $\frac{\phi_s^3 \epsilon_{mf}^3}{(1 - \epsilon_{mf})^2}$.